

Effect of Stratification on Segregation in Carbon Dioxide Miscible Flooding in a Water-Flooded Oil Reservoir

A. A. Bhatti¹, S. M. Mahmood¹ and Bilal Amjad¹

1. Department of Petroleum and Gas Engineering, UET Lahore. aabhatti@uet.edu.pk

Abstract

Oil reservoirs are subjected to tertiary recovery by deploying any enhanced oil recovery (EOR) technique for the recovery of left over oil. Amongst many EOR methods one of the widely applied worldwide is CO₂ flooding through miscible, near miscible or immiscible displacement processes. CO₂ flooding process responds to a number of reservoir and fluid characteristics. These characteristics have strong effect on overall efficiency of the displacement process. Better understanding of the effect of different characteristics on displacement process is important to plan an efficient displacement process. In this work, the effect of stratification resulting in gravity segregation of the injected fluid is studied in an oil reservoir which is water-flooded during secondary phase of recovery. Sensitivity analysis is performed through successive simulation on Eclipse300 (compositional) reservoir simulator. Process involves the continuous CO₂ injection in an oil reservoir with more than 1/3rd of original oil in place left after water flooding. Reservoir model with four different permeability layers is studied. Four patterns by changing the arrangement of the permeabilities of the layers are analysed. The effect of different arrangement or stratification on segregation of CO₂ and ultimately on the incremental oil recovery, is investigated. It has been observed that out of four arrangements, upward fining pattern relatively overcame the issue of the segregation of CO₂ and consequently 33% more oil with half injection volume is recovered when compared with the downward fining pattern.

Key Words: enhanced oil recovery; carbon dioxide flooding; segregation; reservoir simulation; compositional modelling; slim-tube simulation

1. Introduction

Oil reservoirs usually have 5 types of natural production mechanisms which dictate their life under primary conditions [1,2]. These mechanisms along with the range of oil recovery factors are shown in Table 1

It shows the solution-gas drive reservoirs are the most attractive for the application of artificial recovery mechanisms (secondary or tertiary). Figure 1 is showing the overall life cycle of a typical oil reservoir in terms of time from lease to abandonment [3]. While Figure 2 depicts the duration of production, development and sales in terms of recovery mechanisms applied throughout the life of a reservoir.

It has been clear from the Figure 2 that EOR targets the remaining oil in place after the previous modes of production become uneconomical, and acts as to revitalize the mature field [4].

Various EOR methods have been found and continued to develop with time, but miscible gas and thermal flooding are the industry mostly applied EOR methods as indicated from the survey [5]. Out of 315 EOR projects, 152 were miscible gas and 138 were thermal. Only 25 remaining projects used other EOR technologies combined. Similarly, 116 EOR projects in the world employed CO₂ under miscible conditions.

1.1 Gas Injection EOR

Though gas injection is the mostly applied EOR method, its performance greatly depend on fluid physical properties that affect flow behaviour in reservoir. Most important are density and viscosity of these gases (section 1.3), although other properties, such as compressibility, solubility in water, and interfacial tension, are sometimes required in calculations.

Table 1: Natural Driving Mechanisms in Oil Reservoirs [1]

| Drive Mechanisms | Oil Recovery factors (% of OIIP) | | Sor % |
|------------------|-------------------------------------|---------|---------|
| | Range | Average | Average |
| Solution Gas | 5 – 30 | 15 | 85 |
| Gas cap | 15 – 50 | 30 | 70 |
| Water | 30 – 60 | 40 | 60 |
| Gravity drainage | 16 – 85 | 50 | 50 |
| Combination [2] | > Solution gas, < Gas cap and water | | - |

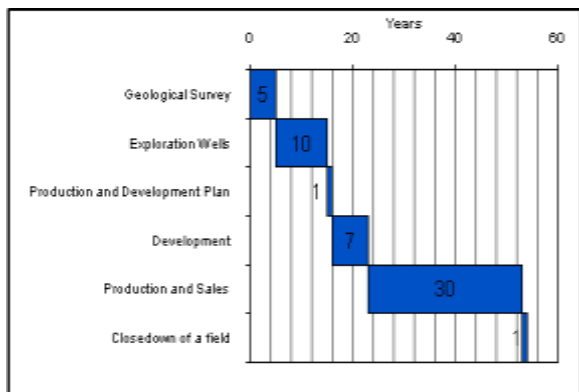


Fig.1: Life cycle of an Oil Field

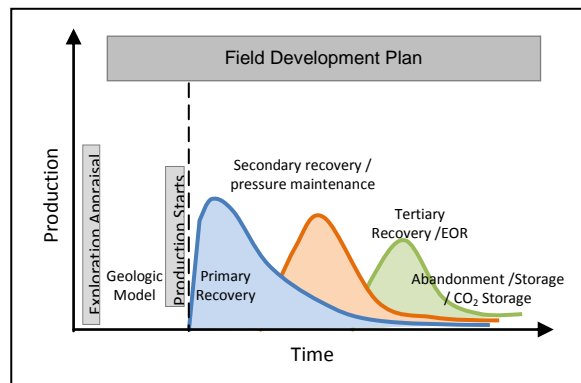


Fig.2: Field life cycle in terms of production behaviour [4]

1.2 Carbon Dioxide EOR

Klins [6] and Jarrell *et al.* [7] have published comprehensive books on carbon dioxide flooding. To distinguish between CO₂ and other gases and to highlight the factors which make CO₂ preferable over other gases, a few sections are described here.

1.3 Properties of CO2

Table 2 incorporates physical properties of CO₂ and other injection gases like N₂, CH₄, C₂H₆ and C₃H₈ at 14.7 psia and 60°F. Note that the density of gaseous CO₂ is much greater than that of gaseous N₂ which means CO₂ is less prone to gravity segregation.

Table 2: Physical properties of injection gases [8]

| X | M (lbm/lbm-mol) | T _c (°F) | P _c (psia) | ρ _{liq} (lbm/ft ³) | ρ _{gas} (lbm/ft ³) | μ _{gas} (cp) |
|-------------------------------|-----------------|---------------------|-----------------------|-----------------------------------------|-----------------------------------------|-----------------------|
| CO ₂ | 44.0 | 87.91 | 1,071 | 51.02 | 0.116 | 0.144 |
| H ₂ S | 34.1 | 212.6 | 1,306 | 49.98 | 0.089 | 0.124 |
| N ₂ | 28.0 | -220 | 507.5 | 49.23 | 0.074 | 0.174 |
| CH ₄ | 16.0 | -117 | 666.4 | 18.71 | 0.042 | 0.108 |
| C ₂ H ₆ | 30.1 | 89.92 | 706.5 | 22.21 | 0.079 | 0.009 |
| C ₃ H ₈ | 44.1 | 206.1 | 616.0 | 31.62 | - | 0.008 |

At high pressures, density of CO₂ increases and approaches to that of liquids (figure 3), yet its viscosity remains quite low staying in the same range as gases (figure 4). These characteristics make CO₂ uniquely qualified for miscible gas EOR.

1.4 Mobility and Gravity Force Considerations

As discussed in section 1.3, CO₂ has greater density and viscosity than other EOR gases, yet it offers certain problems like unfavourable mobilities and gravity override. To improve mobilities certain thickeners are added, and injection rate can be optimized in-order to control segregation to some extent [9]. Both processes also depend on porous medium to study which is the aim of this study.

1.5 Miscibility and Minimum Miscibility Pressure (MMP)

“Minimum miscibility pressure is the minimum pressure in condensing gas drive process at which interfacial tension of injected and native fluids become zero under single phase conditions (i.e., miscibility is achieved) and theoretically 100% oil recovery can be expected” [9-18]. At pressures and temperatures higher than critical point, CO₂ exists as dense phase that easily becomes miscible with oils. Even at immiscible conditions CO₂ can improve oil recovery by one of several mechanisms such as:

- a) Reduces oil viscosity
- b) Lowers oil density

In general, miscibility between fluids can be achieved through one of two mechanisms: First Contact Miscibility (FCM), or Multiple Contact Miscibility (MCM) through vaporising gas drive or condensing gas drive. A detailed discussion of how these mechanisms occur in reservoir at molecular level are beyond scope; suffice is to say that CO₂ develop miscibility in multiple contacts with both vaporising and condensing gas drive [19-21], again a distinctive feature makes it an ideal miscible EOR agent.

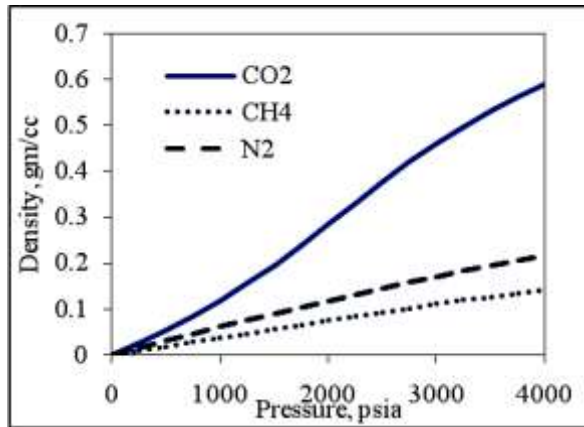


Fig.3: CO₂, CH₄ and N₂ densities at 217.5°F (Generated by EOS)

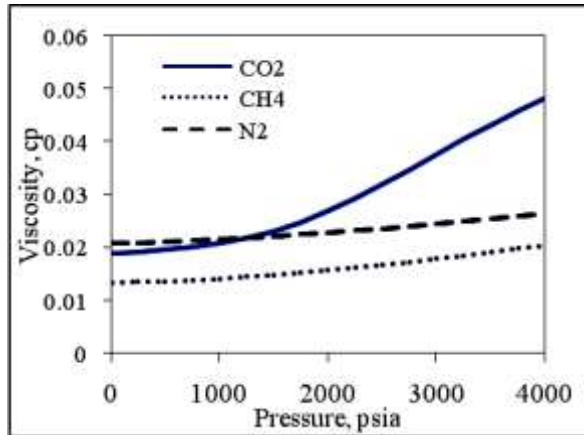


Fig.4: CO₂, CH₄ and N₂ viscosities at 217.5°F (Generated by EOS)

2. Objective

Though CO₂ at high pressures has much higher density than other EOR gases almost approaching to

liquids, nonetheless, it is subjected to gravity segregation because the liquids it encounters in the reservoir are heavier. This study was undertaken to get a basic and general understanding. How does stratification affect CO₂ segregation, and consequently, incremental oil recovery? This work addresses this with different perspective than other earlier studies. Table A in Appendix outlines the distinguishing features of this and two earlier studies [22, 23].

2.1 Case Description

A real producing oil reservoir structure with depth from 5,350 to 5,750 feet was arbitrarily divided into of different permeability and same porosity. Figure 5 depicts structure of the subject reservoir. Table 3 illustrates the permeability stratification schemes. Net thickness of the play was 25x4 feet with vertical communication of 1/10th of horizontal. Total PV is 148 MM rb and 25x46x4 grids of 200x200x25 ft³ were used.

Table 3: Permeability Stratification Schemes (mD)

| | P1 | P2 | P3 | P4 |
|---------|-----|-----|-----|-----|
| Layer 1 | 500 | 500 | 75 | 75 |
| Layer 2 | 250 | 125 | 250 | 125 |
| Layer 3 | 125 | 250 | 125 | 250 |
| Layer 4 | 75 | 75 | 500 | 500 |

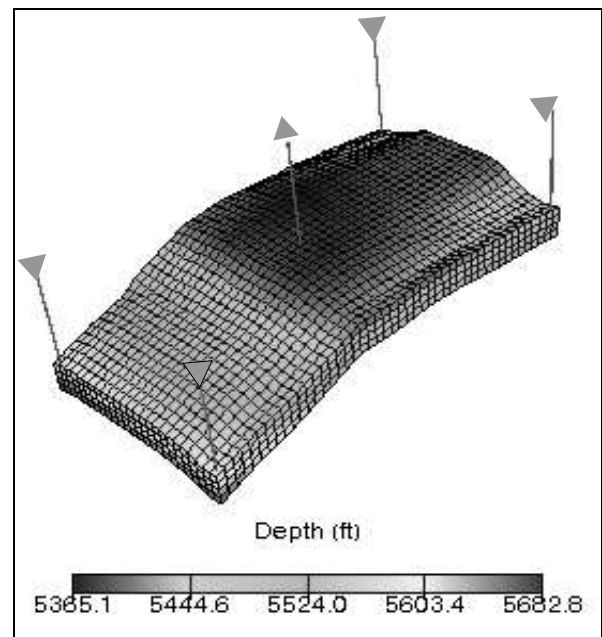


Fig.5: 3D reservoir structure with depth scale

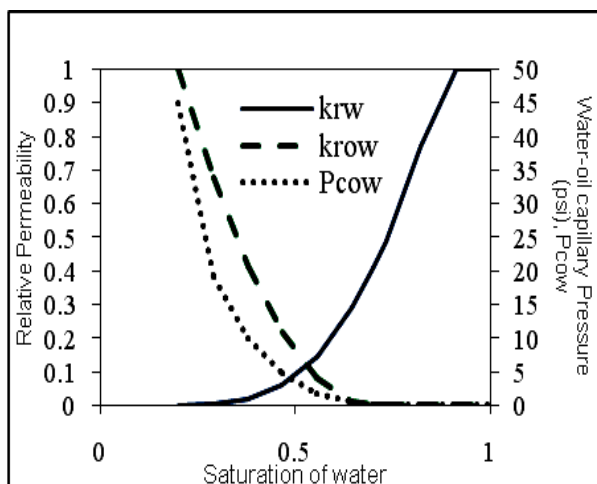


Fig.6: Water, oil and rock interactive properties

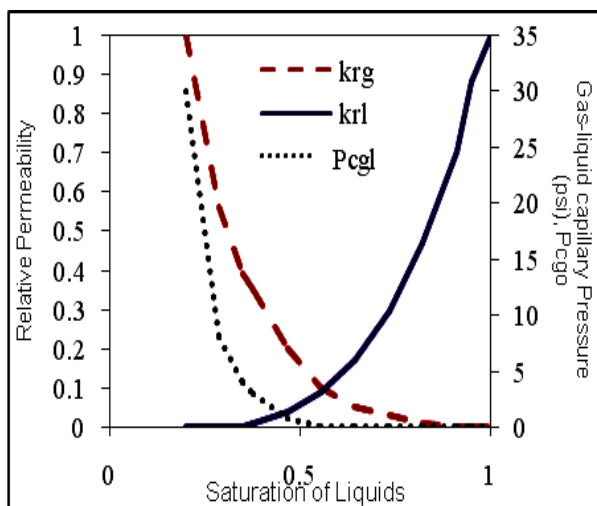


Fig.7: Liquids, gas and rock interactive properties

Figure 6 and 7 show relative permeability and capillary pressure data which was taken from a miscible flood project [24]. Apparently, the rock is intermediate wet with a well sorted pore structure.

An under-saturated crude from West Texas [25] was regressed to Peng-Robinson EOS.

Reservoir has four injectors at corners and a producer at the centre (Figure 5). Firstly, it is depleted under primary mechanism for about 5 months till the bottom-hole pressure at production well BHP reaches bubble point. Then, waterflooding is commenced at 3,500 psia and continued for a total producing life of 10 years.

2.2 Selection of Injection Gas

Table 4 shows MMPs for the injection gases considered.

Table 4: MMPs for Injection gases at 217.5 °F

| Gas | MMP (psia) |
|-----------------------------------------|------------|
| 100% CO ₂ | 3,250 |
| 100% N ₂ | >14,000 |
| 100% CH ₄ | 7,270 |
| 50%CH ₄ , 50%CO ₂ | 5,410 |
| Separator gas | 3,840 |

MMPs for various gases with crude in consideration were estimated from slim-tube simulations. Figure 8 represents recovery vs. pressure plot for pure CO₂ having the lowest MMP. CO₂ was injected at 3,500 psia slightly higher than MMP in order to maintain miscibility throughout the play.

3. Results and Discussion

Continuous CO₂ was injected for 10 years in each of the four permeability configurations shown in Table 3, after water-flood. Incremental oil recovery results are presented in Table 5; with more detail in Table B in Appendix.

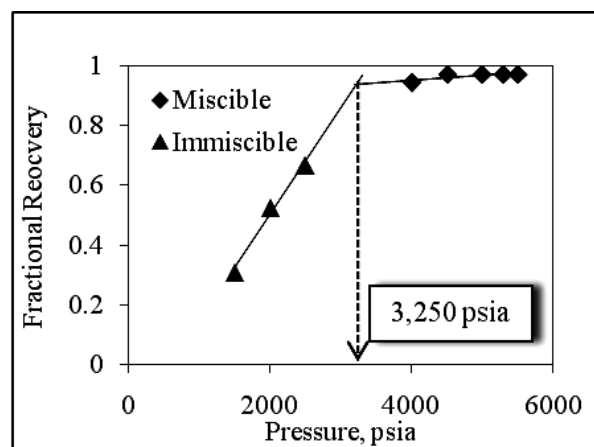


Fig. 8: Slim-tube simulation for MMP_{CO2}

It can be seen from table 4 and B that for upward fining (P4), which is offensive to gas overriding nature, exhibited greatest recovery in case of CO₂, while lowest in case of water flooding because of favourability. However the highest overall

recovery was 65.64% in the case of downward fining (P1), majorly due to opposition to under-riding property of water which is also a relatively wetting phase. On the other hand CO₂ found favourable medium to override and thus displaced second lowest oil.

Most interesting behaviour was observed in the case of P2, where water-cut was lowest and GOR was highest. 125 mD at higher position caused a delayed water breakthrough as water has under-ride nature. In the case of CO₂ in P2, 125 mD was placed higher and below 500 mD. Gas found it extra facile to focus 500 mD more than the layers lied below it and as a consequence, highest GOR was observed which suppressed oil recovery in CO₂ flood.

4. Conclusion

Gravity override was observed in all four different layering patterns (P1, P2, P3 and P4) but the most attractive results were observed in upward fining case (P4) for minimum HCPV of CO₂ injected and most interesting for P2 with earliest breakthrough and least oil recovery. Thus concluded from this task that CO₂ as a displacing gas is dependent on the permeability layering order and exhibits segregation in downward fining cases where it can be controlled in following ways:

- a. Simultaneously injecting CO₂ with water (SWAG)
- b. Alternate slugs of CO₂ and Water (WAG)
- c. CO₂ slug followed by continuous injection of water

Table 5: CO₂ Incremental oil recovery after Water flood

| Pattern | Oil recovery, (%) | S _{orco2} (fraction) |
|---------|-------------------|-------------------------------|
| P1 | 6.74 | 0.258 |
| P2 | 6.18 | 0.262 |
| P3 | 7.89 | 0.270 |
| P4 | 9.97 | 0.265 |

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6. Nomenclature

- BHP = bottom-hole pressure, psia
 EOR = enhanced oil recovery
 EoS = equation of state
 FCM = first-contact miscibility
 FOE = oil recovery factor
 GOR = gas-oil-ratio, MSCF/STB
 HCPV = hydrocarbon pore-volume
 k = permeability, mD (milli Darcy)
 krg = relative permeability to gas
 krl = relative permeability to liquids
 kro = relative permeability to oil
 M = molar weight, lb_m/lb_m-mole
 MCM = multiple-contact miscibility
 p_b = bubble point pressure, psi
 P_c = critical pressure, psia
 Pcgl = gas-liquids capillary pressure, psi
 Pcow = oil-water capillary pressure, psi
 PV = pore volume
 Q_o = oil rate at the end, STB/D
 SWAG = simultaneous water and gas injection
 T_c = critical temperature, °F
 WAG = water-alternating-gas
 WCT = water cut
 WOR = water-oil-ratio, STB/STB
 X = component
 μ_{gas} = viscosity of gas, cp
 ρ_{gas} = density of gas, pcf (lb_m/ft³)
 ρ_{liq} = density of liquid, pcf (lb_m/ft³)

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Appendix

Table A Distinctions of Warner’s [21], Shedid’s [22] and “This Work”

| | [21] Base Case | [22] Layered cores | This Work (all cases) |
|---------------------------------------------------------|------------------------------------------------------------|------------------------------------------|-------------------------------------------------------------------------|
| Reservoir Properties | | | |
| Layers | 5 | 3 | 4 |
| k_h , mD | 100 (arithmetic) | 2.88, 6.74/7.52, 12.36 | 500, 250, 125, 75 (4 cases) |
| ϕ , fraction | 0.20 | 0.1042 – 0.1271 | 0.15 |
| Pay thickness, feet | 25 (5 each) | N/A | 100 (25 each) |
| Well Spacing (5-spot pattern), acre | 40 acres | N/A | 639 |
| Depth, feet | 4000 (Uniform) | N/A | 5350 to 5750 (dipped) |
| Reservoir Temperature, °F | 113 | 250 | 217.5 |
| Initial Reservoir Pressure | 2,100 psia | 3,700 psig | 4,138 psia |
| Fluid Properties | | | |
| Oil Locality | Mid-continent | Middle East | West Texas |
| Oil API | 38.7 | Not mentioned | 44.5 |
| MMP pure CO₂, psia | 1300 | 3,800 (averaged) | 3250 |
| Bubble point pressure, psia | 338 | 3,723 psig | 2850 |
| Tool of Study | | | |
| Model | Numerical 4 – Component (Modified Black Oil) | Experimental (Cores) | Numerical Multi-component (Compositional) |
| Miscibility Mechanism | First Contact | Multiple contact | Multiple Contact |
| Mixing Parameter | 0.8 | N/A | Not Applicable |
| Operational Aspects | | | |
| Primary Depletion | Allowed reservoir pressure to drop below p_b by 623 psia | N/A | Terminated when well BHP reached just above p_b |
| Waterflood | Pressure raised to 1,900 psia from 260 psia | N/A | From 3000 psia Reservoir Pressure raised to 3100 to 3280 psia (4 cases) |
| Secondary Oil Recovery, % | 43.56 | N/A | 54.70 to 58.99 |
| CO₂ injection | 25% HCPV followed by water | 15, 30 and 45% HCPV followed by Water | Straight |
| Waterflood terminated at WOR | 30 | N/A | Not applicable |
| CO₂ Flood terminated at GOR, MSCF/STB | Not applicable | N/A | 1 to 105 (4 cases) |

Table B: Water And Carbon Dioxide Flooding Results (total time = 20 years)

| Flood | Sor | | RF, (%) | | WCT, (%) | | GOR (SCF/STB) | PVI Fraction | | Recovery (MMSTBO) |
|-----------|-------|-----------------|---------|-----------------|------------|-----------------|-----------------|--------------|------|-------------------|
| | Water | CO ₂ | Water | CO ₂ | Water | CO ₂ | CO ₂ | HCPV | PV | CO ₂ |
| P1 | 33.7 | 25.86 | 58.90 | 6.74 | 2 | 91.92 | 107,021 | 1.51 | 0.51 | 5.28 |
| P2 | 33.6 | 26.17 | 58.99 | 6.18 | 1.5 | 92.22 | 112,390 | 1.56 | 0.52 | 4.85 |
| P3 | 36 | 27 | 55.99 | 7.89 | 53.8 | 70.34 | 9,607 | 0.77 | 0.28 | 6.20 |
| P4 | 37 | 26.53 | 54.70 | 9.97 | 59.8 | 49.13 | 3,029 | 0.72 | 0.27 | 7.83 |